

Order ID 157582

y, May 16, 2017 10:47:20 AM

\*157582\*

Page 1

Item ID: D206-781-021L08

Revision ID:

Item Name: Floor Protector - Passenger Cabin Clear

Start Date: 3/1/2017 Start Qty: 2.00

Required Date: 3/6/2017 Req'd Qty: 2.00

Reference: SCHEDULED

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Approvals:

Process Plan:

MAY 16 2017

Tooling:

Date:

Run Start \*NR1\*

QC:

21

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI9695

A

100

Document Control

\*100\*

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile & type labels per PPP D206-781-021  
CHG 002

MAY 16 2017 DAS 6 9-89

0.00

DAS 26 9-89

MAY 19 2017

110

Pick Kit

\*110\*

Packaging

Packaging

Memo

0.00

0.00

MAY 17 2017

DAS 6 9-89

DAS 28 9-89

120

QC4- 100% Inspect kits for completeness

\*120\*

QC

Quality Control

Memo

0.00

0.06

DAS 26 9-89

MAY 19 2017

**Work Order ID 157582**

Tuesday, May 16, 2017 10:47:20 AM

**\*157582\***

Page 2

Item ID: D206-781-021L08 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Floor Protector - Passenger Cabin Clear  
Start Date: 3/1/2017 Start Qty: 2.00 **\*2\*** Cust Item ID:  
Required Date: 3/6/2017 Req'd Qty: 2.00 **\*2\*** Customer:  
Reference: SCHEDULED

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                                                  | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---------------------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Identify as per dwg & Stock Location: _____                               | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |                                                                           |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                                      | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPR D206-781-021<br>Location :FG025 |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release                               | 0.00                 |         |        |              |               |               |                  |                |
| <b>*140*</b>                   |                                                                           |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                                      | 0.20                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                                           |                      |         |        |              |               |               |                  |                |

**DAS 28 9-89** MAY 19 2017

**MAY 19 2017**

# Picklist Print

Tuesday, May 16, 2017 10:47:28 AM

Page 1

Work Order ID: 157582

Parent Item: D206-781-021L08

Parent Item Name: Floor Protector - Passenger Cabin Clear

Start Date: 3/1/2017

Required Date: 3/6/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC  
DSI9695 REV.A DD VERF:JLM IPP Rev. C Added Color to D3875 parts 14/07/02 DL  
IPP REV:B 13.04.18 AS PER

| Component Item ID/<br>Item Name                 | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|-------------------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D3875-1L08<br>Floor Protector - Passenger Clear |                        | Manufactured  | No          |                     |                  | 110             | Each               | 0.0000         | 1           | B 1620375 X1 |               |                | DAS 28 |
| D3934-041<br>Clip Assembly                      |                        | Manufactured  | No          |                     |                  | 110             | Each               | 2.0000         | 2           | B107160X2    |               |                | 9-89   |
|                                                 |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                |        |
|                                                 |                        |               |             | ST057               |                  | 2               |                    |                |             |              |               |                |        |
|                                                 |                        |               |             | 159732              |                  | 2               |                    |                |             |              |               |                |        |
| D3800-1-100<br>Hook And Loop Strip (1" Soft)    |                        | Manufactured  | No          |                     |                  | 110             | f                  | 169.1740       | 8.333       | 16.666       |               | MAY 17 2017    | DAS 28 |
|                                                 |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                |        |
|                                                 |                        |               |             | ST419               |                  | 169.174         |                    |                |             |              |               |                |        |
|                                                 |                        |               |             | 159754              |                  | 19.174          |                    |                |             |              |               |                |        |
|                                                 |                        |               |             | 160655              |                  | 150             |                    |                |             |              |               |                |        |
| D3800-3-100<br>Hook And Loop Strip (1" Hard)    |                        | Manufactured  | No          |                     |                  | 110             | f                  | 139.1740       | 8.333       | 16.666       |               | MAY 17 2017    | DAS 28 |
|                                                 |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                |        |
|                                                 |                        |               |             | ST419               |                  | 139.174         |                    |                |             |              |               |                |        |
|                                                 |                        |               |             | 159766              |                  | 18.3395         |                    |                |             |              |               |                |        |
|                                                 |                        |               |             | 160993              |                  | 120.8345        |                    |                |             |              |               |                |        |
| AN525-10R6<br>Screw                             |                        | Purchased     | No          |                     |                  | 110             | Each               | 442.0000       | 4           | 8            |               | MAY 17 2017    | DAS 28 |
|                                                 |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                |        |
|                                                 |                        |               |             | ST329               |                  | 442             |                    |                |             |              |               |                |        |
|                                                 |                        |               |             | M134502             |                  | 42              |                    |                |             |              |               |                |        |
|                                                 |                        |               |             | M137307             |                  | 400             |                    |                |             |              |               |                |        |
| D4820-041<br>FPC Clip Assembly                  |                        | Manufactured  | No          |                     |                  | 110             | Each               | 4.0000         | 4           | B161371X4    |               |                | DAS 28 |
|                                                 |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                |        |
|                                                 |                        |               |             | ST129               |                  | 4               |                    |                |             |              |               |                |        |
|                                                 |                        |               |             | 159729              |                  | 4               |                    |                |             |              |               |                |        |

# Work Order ID 157582

Tuesday, May 16, 2017 10:47:20 AM

**\*157582\***

Page 1

Item ID: D206-781-021L08

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Floor Protector - Passenger Cabin Clear

Start Date: 3/1/2017 Start Qty: 2.00 **\*2\***

Cust Item ID:

Required Date: 3/6/2017 Req'd Qty: 2.00 **\*2\***

Customer:

Reference: SCHEDULED

Approvals: Process Plan:                      **MAY 16 2017**

Tooling:

Date:

Run Start **\*NR1\***

QC:                      Date:                      SPC (Y/N):                     

Date:

Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr                       | Revision Nbr             |                      |         |        |              |               |               |                  |                |

100 Document Control

**MAY 16 2017**

DAS

9-89

0.00

**\*100\***

DC

Doc. Control -USB or Paperwork

Memo

Photocopy bluefile & type labels per PPP D206-781-021  
CHG 002

CB 2

**MAY 17 2017**

110 Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

120 QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Quality Control

Memo

0.06





Department of Transport

# Supplemental Type Certificate

**This approval is issued to:**

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ontario  
Canada K6A 1K7

**Number:** SH08-60

**Issue No.:** 1

**Approval Date:** December 29, 2008

**Issue Date:** December 29, 2008

**Responsible Office:**

Prairie and Northern

**Aircraft/Engine Type or Model:**

BELL 206, 206A, 206A-1, 206B, 206B-1, 206L, 206L-1, 206L-3, 206L-4, 407

**Canadian Type Certificate or Equivalent:**

H-92

**Description of Type Design Change:**

Interior Trim Panels

**Installation/Operating Data,  
Required Equipment and Limitations:**

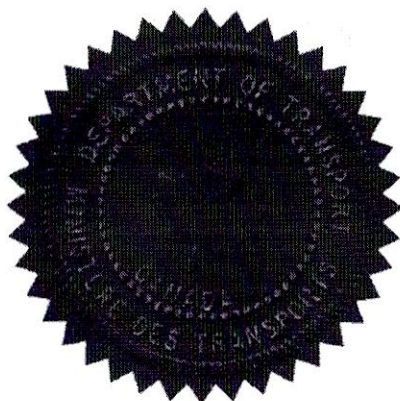
Installation of Interior Trim Panels to be in accordance with Transport Canada approved DART Aerospace Ltd. Installation Instructions IIN-D407-781 Revision A, dated October 22, 2008 or later Transport Canada approved revision.

Manufacture of Interior Trim Panels to be in accordance with Transport Canada approved DART Aerospace Ltd. Master Document List MDL-D407-781 Revision A, dated December 19, 2008 or later Transport Canada approved revision.

Instructions for Continued Airworthiness contained in DART Aerospace Ltd. Document ICA-D407-781 Revision 0, dated November 20, 2008 or later applicable revision is required with this installation.

Basis of Certification for affected airworthiness standards is CFR 14, Part 27 at amendment 27-44.

— End —



**Conditions:** This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated **will not** adversely affect the airworthiness of the modified product.



Greg Oucharek  
For Minister of Transport

## BELL 206 A/B

| QTY -<br>051L02 | QTY -<br>051L08 | QTY -<br>011L02 | QTY -<br>011L08 | QTY -<br>021L02 | QTY -<br>021L08 | PART NUMBER     | DESCRIPTION                                                       |
|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-------------------------------------------------------------------|
| X               |                 |                 |                 |                 |                 | D206-781-051L02 | FLOOR PROTECTOR KIT (BLACK)<br>(PILOT, CO-PILOT, PASSENGER CABIN) |
|                 | X               |                 |                 |                 |                 | D206-781-051L08 | FLOOR PROTECTOR KIT (CLEAR)<br>(PILOT, CO-PILOT, PASSENGER CABIN) |
| 1               |                 | X               |                 |                 |                 | D206-781-011L02 | FLOOR PROTECTOR KIT (BLACK)<br>(PILOT AND CO-PILOT)               |
|                 | 1               |                 | X               |                 |                 | D206-781-011L08 | FLOOR PROTECTOR KIT (CLEAR)<br>(PILOT AND CO-PILOT)               |
| 1               |                 |                 |                 | X               |                 | D206-781-021L02 | FLOOR PROTECTOR KIT (BLACK)<br>(PASSENGER ONLY)                   |
|                 | 1               |                 |                 |                 | X               | D206-781-021L08 | FLOOR PROTECTOR KIT (CLEAR)<br>(PASSENGER ONLY)                   |
|                 |                 | 1               |                 |                 |                 | D3874-1L02      | FLOOR PROTECTOR, CO-PILOT (BLACK)                                 |
|                 |                 |                 | 1               |                 |                 | D3874-1L08      | FLOOR PROTECTOR, CO-PILOT (CLEAR)                                 |
|                 |                 | 1               |                 |                 |                 | D3874-2L02      | FLOOR PROTECTOR, PILOT (BLACK)                                    |
|                 |                 |                 | 1               |                 |                 | D3874-2L08      | FLOOR PROTECTOR, PILOT (CLEAR)                                    |
|                 |                 |                 |                 | 1               |                 | D3875-1L02      | FLOOR PROTECTOR, PASSENGER (BLACK)                                |
|                 |                 |                 |                 |                 | 1               | D3875-1L08      | FLOOR PROTECTOR, PASSENGER (CLEAR)                                |
|                 |                 |                 |                 | 2               | 2               | D3934-041       | CLIP ASSEMBLY                                                     |
|                 |                 |                 |                 | 4               | 4               | D4820-041       | CLIP ASSEMBLY                                                     |
|                 |                 | 4               | 4               |                 |                 | D3800-1-100-300 | LOOP STRIP                                                        |
|                 |                 | 4               | 4               |                 |                 | D3800-3-100-300 | HOOK STRIP                                                        |
|                 |                 |                 |                 | 2               | 2               | D3800-1-100-500 | LOOP STRIP                                                        |
|                 |                 |                 |                 | 2               | 2               | D3800-3-100-500 | HOOK STRIP                                                        |
|                 |                 | 2               | 2               |                 |                 | AN4-13A         | BOLT                                                              |
|                 |                 |                 |                 | 4               | 4               | AN525-10R6      | SCREW                                                             |
|                 |                 | 2               | 2               |                 |                 | AN960JD416      | WASHER                                                            |
|                 |                 | 2               | 2               |                 |                 | NAS43DD4-20     | SPACER                                                            |
|                 |                 | 1               | 1               |                 |                 | NAS43DD4-64     | SPACER                                                            |

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: *D. Shepherd*  
D. SHEPHERD (DE # 02)

DATE: 14.04.09  
CERT. NO.: SH08-60  
ISSUE NO.: 1

|            |                    |                                                                                                                                                                                                                                                                                                                                                                                                                               |           |
|------------|--------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|
| DESIGN     | AK                 | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA<br>DRAWING NO. <b>DSI 9695</b><br>TITLE <b>FLOOR PROTECTOR KIT, BLACK</b><br>COPYRIGHT © 2014 BY DART AEROSPACE LTD<br><small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | REV. A    |
| DRAWN      | AK                 |                                                                                                                                                                                                                                                                                                                                                                                                                               |           |
| CHECKED    | RF                 |                                                                                                                                                                                                                                                                                                                                                                                                                               |           |
| MFG. APPR. | N/A                |                                                                                                                                                                                                                                                                                                                                                                                                                               |           |
| APPROVED   | <i>[Signature]</i> |                                                                                                                                                                                                                                                                                                                                                                                                                               |           |
| DE APPR.   | <i>[Signature]</i> |                                                                                                                                                                                                                                                                                                                                                                                                                               |           |
| DATE       | 14.04.09           |                                                                                                                                                                                                                                                                                                                                                                                                                               | SCALE NTS |